

## PROPOSED DRAFT MAY 2015

### 106.09 DOMESTIC MATERIALS

Material inspection of pre-cast products, prefabricated steel products, or prefabrication plants will take place at the point of manufacture. The District Materials Lab, Helena Materials Bureau, or Department representative will inspect the manufacturing of these items and verify that the fabricator is maintaining supporting documentation. All precast products containing steel and prefabricated steel products delivered to the project must be accompanied by signed documentation from the end product manufacturer (precast plant or prefabrication plant) which states that all steel used in the product has been melted/recycled and manufactured entirely in the United States and they have maintained supporting documentation. Original mill test reports from steel fabricators or suppliers are not required to be submitted for precast and prefabricated steel products. Submit a Form 406 with signed documentation by the end product manufacturer or prefabrication plant that all steel incorporated has been melted/recycled and manufactured entirely in the United States. All supporting documentation (original mill test reports) must be maintained by the fabricator and made available to the Department as requested.

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### COMMENTS

1. Are we eliminating the requirement to submit mill test reports altogether? If not, which products no longer require submittal of mill test reports?

Response: No, for any precast or prefabricated item, this information is inspected during the manufacturing and is not required to be submitted during construction.

2. In the suggested change to 106.09. Please consider using the following wording. "Original mill test reports from steel fabricators or suppliers are not required to be submitted to the EPM for precast and prefabricated steel products." They still need to meet the applicable Buy America requirements, they are just going to be inspected at the point of manufacture for compliance. The applicable MT Methods will reflect that, as does the rest of the wording you have in the spec.

Response: Agreed, "...to the Project Manager..." will be added to the proposed change.

3. On the domestic material, we're not getting mill tests on precast and prefabricated? I thought the person that does the pre-inspection is still getting those things – we just don't need them on the project.

Response: See answer to comment #2.

FINAL  
EFFECTIVE AUGUST 6, 2015

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